

▶▶▶ **TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles**
with **FOREVER Laser-Transparent** (*No Background*)

for SANDWICH HEAT PRESSES



▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: Heavy Paper

Image Mode: Mirror image

Feeding: Bypass (manual feeding)

! IMPORTANT! Increase the toner by 10% or add one step in the bright colors and curves settings!



VECTOR GRAPHICS without Background



PHOTOS

COTTON

TRANSFER APPLICATION	Position the transfer on the garment and close the press with minimum pressure or just let the press rest on the transfer for 15 seconds by 180°C . Close the press for 3 - 5 seconds by low-medium pressure .		▶ Cut out the transfer with a pair of scissors!
	PEELING		180°C, 30 seconds, max. pressure
	FIXING		Remove immediately, but slowly!
	Cover the design with "Glossy Finish" silicone paper and press by 180-200°C for 30 seconds with max. pressure		Not necessary!

POLYESTER

TRANSFER APPLICATION	Position the transfer on the garment and close the press with minimum pressure or just let the press rest on the transfer for 15 seconds by 180°C . Close the press for 3 - 5 seconds by low-medium pressure .		▶ Cut out the transfer with a pair of scissors!
	150°C, 10 - 15 seconds, medium/high pressure (close heat press completely)		150°C, 30 seconds, max. pressure
	PEELING		Remove immediately, but slowly!
FIXING	150°C for 30 seconds with max. pressure and one sheet of silicone paper "Glossy Finish"		Not necessary!

▶▶▶ **WASHING**

Up to 40°C in warm wash cycle.

After each wash cover the print with baking paper and iron it to revive the colors back.

▶▶▶ **TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles**
with **FOREVER Laser-Transparent** (*No Background*)

for SWING-AWAY HEAT PRESSES



▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: Heavy Paper

Image Mode: Mirror image

Feeding: Bypass (manual feeding)



IMPORTANT! Increase the toner by 10% or add one step in the bright colors and curves settings!



VECTOR GRAPHICS without Background

COTTON

TRANSFER APPLICATION

Position the transfer on the garment and close the press **with low pressure** (under 0,5 bar) or just let the press rest on the transfer for **15 seconds by 180°C**.

Close the press for **3 - 5 seconds** by **low-medium pressure** (1 - 2 bar).

PEELING

Rub the transfer with a piece of cloth and remove the backing paper after 5 seconds!

FIXING

Cover the design with "Glossy Finish" silicone paper and press by **180-200°C for 30 seconds** with **max. pressure**



PHOTOS

▶ **Cut out the transfer with a pair of scissors!**

**180°C,
30 sec.,
max. pressure or 5 bar**

Remove immediately, but slowly!

Not necessary!

POLYESTER

TRANSFER APPLICATION

**150°C, 10 - 15 sec.,
medium/high pressure or 4 bar**

PEELING

Rub the transfer with a piece of cloth and remove the backing paper immediately!

FIXING

150°C for 20 seconds with max. pressure and one sheet of silicone paper "Glossy Finish"

▶ **Cut out the transfer with a pair of scissors!**

**150°C, 30 sec.,
max. pressure or 5 bar**

Remove immediately, but slowly!

Not necessary!

▶▶▶ **WASHING**

Up to 40°C in warm wash cycle.

After each wash cover the print with baking paper and iron it to revive the colors back.

»» **TIPS & TRICKS**

FOREVER Laser-Transparent
(No Background)

- ▶ Place the textile absolutely plain onto the lower plate.
(Please make sure no knobs or the collar are overlying the lower plate. If this is not possible, please slip your textile over the lower plate.)
- ▶ For optimal washability increase the pressure, the temperature or the time of the fixing application.
- ▶ **The waiting time before peeling is very important, do not peel immediately or too late!**

If there's a background transfer, reduce the transfer time or pressure! Nevertheless if there are areas, which are not completely "clean", please press again without pressure using a regular copy paper to weed out the undesired areas with coating transfer!